

# SERVICE BULLETIN #37

## RE: MECHANICAL EARTH DRILL

A disc spring (Belleville) washer is being provided to replace the flat washer and lock washer used to attach the handle. The disc spring (Belleville) washer will help maintain proper bolt torque.

Remove the 5/16-18 x 3/4 socket head cap screw (Part #10306), 5/16 lock washer (Part #3002-C), and 5/16 flat washer (Part #10305); which attach the handle bracket to the left side of the transmission housing, as shown in Figure 1. Discard the 5/16 lock washer (Part #3002-C) and 5/16 flat washer (Part #10305). Reinstall the 5/16-18 x 3/4 socket head cap screw (Part # 10306) using 5/16 disc spring washer (Part #10520) provided. Be sure to position the disc spring washer (Part #10520) with the concave face toward the handle bracket. Torque the 5/16-18 x 3/4 socket head cap screw (Part #10306) to 24 ft-lbs.

**⚠ CAUTION:** Torque the 5/16-18 x 3/4 socket head cap screw (Part #10306) to 24 ft-lbs. Failure to maintain proper torque may result in damage to the transmission housing.

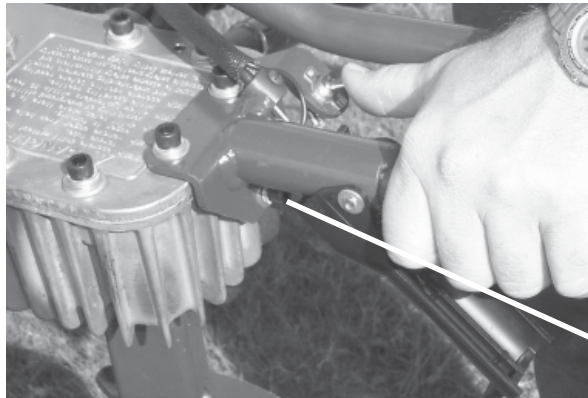


Figure 1

10306 Socket Hd Screw, 5/16-18x3/4  
3002-C Lock Washer, 5/16  
10305 Flat Washer, 5/16

**⚠ CAUTION:** Do not substitute a bolt for Part #10306 with a length other than 3/4" as damage to the transmission housing may result.

**IMPORTANT:** All nuts, fasteners, and fittings must be kept properly tightened. Refer to torque chart at the rear of the Operator's Manual for proper assembly torque.

If you have any questions, or need additional information, please call or write us at:

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